

Dossier CMP Arles : 783

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Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :


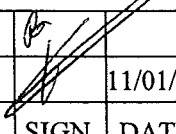

1 RESERVOIR DE STOCKAGE LIN 1000MT

1 X 1000MT LIN STORAGE TANK

ITEM B 72001

ESCALIER INFERIEUR & PLATEFORME

LOWER STAIR & PLATFORM

1		11/01/05	HONNONS		11/01/05	HULIN		11/01/05	LEBOUCQ		
EDITION EDITION N°	REFERENCE CLIENT REF.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	ETAT D'AVANC. STATUS
		REDACTEUR DRAWN UP BY			VERIFICATEUR CHECKED BY			APPROBATEUR APPROVED BY			

Projet : **ASU No.9 KOSICE**
ProjectClassement CMP Arles : **783-120**
CMP Arles document N°

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Plan N° : 783-120

INDICE DE REVISION: 0 / / / / / /

revision number

Page	DESIGNATION <i>description</i>	INDICE DE REVISION									
		<i>revision number</i>									
		0	A	B	C	D	E	F	G	H	
1	Front page	1									
2	List of current revisions / subject of modifications	1									
3	Lower stair: orientation & step detail	1									
4	Lower stair: A-A view & elevation	1									
5	Platform: plan view & orientation	1									
6	Platform: A & B view	1									
7	Platform: C & D view	1									
8	Platform: grating mesh support & grating mesh	1									
9	Details 1 to 4	1									
10	F view and detail 5	1									
11	WPS table & notes	1									
12	Part list / packing list	1									
13	Part list / packing list	1									

OBJET DES MODIFICATIONS*Subject of modifications*

INDICE DE L'EDITION	OBJET DE LA MODIFICATION
<i>Edition N°</i>	<i>Subject of the modification</i>
1	Première diffusion / <i>First issue</i>

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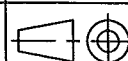
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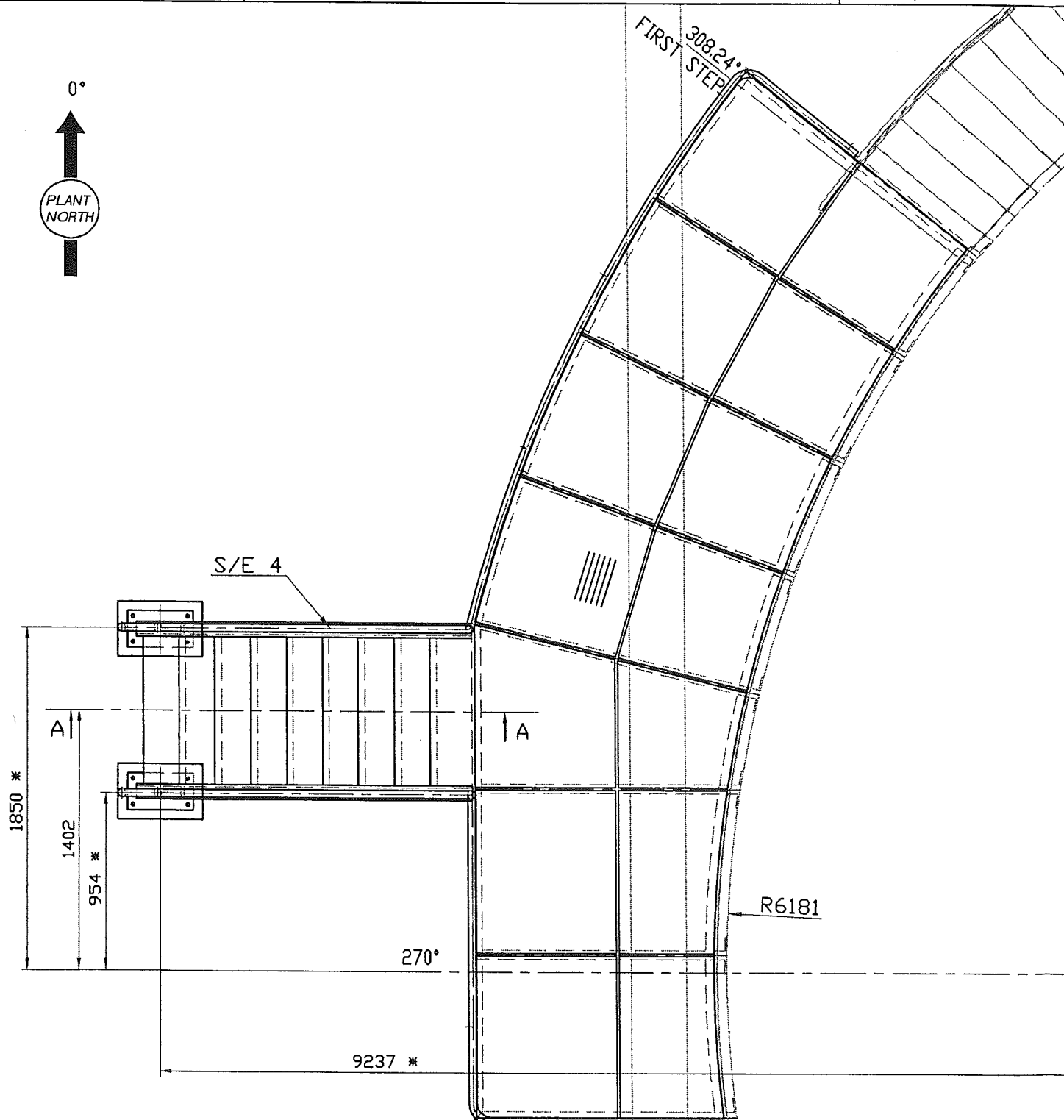
Rev 0

Plan N° : 783-120

LOWER STAIR
ORIENTATION & STEP DETAIL

Echelle/Scale

1/30



* See reference center point on page 9 detail 4

For partlists see pages 12 & 13

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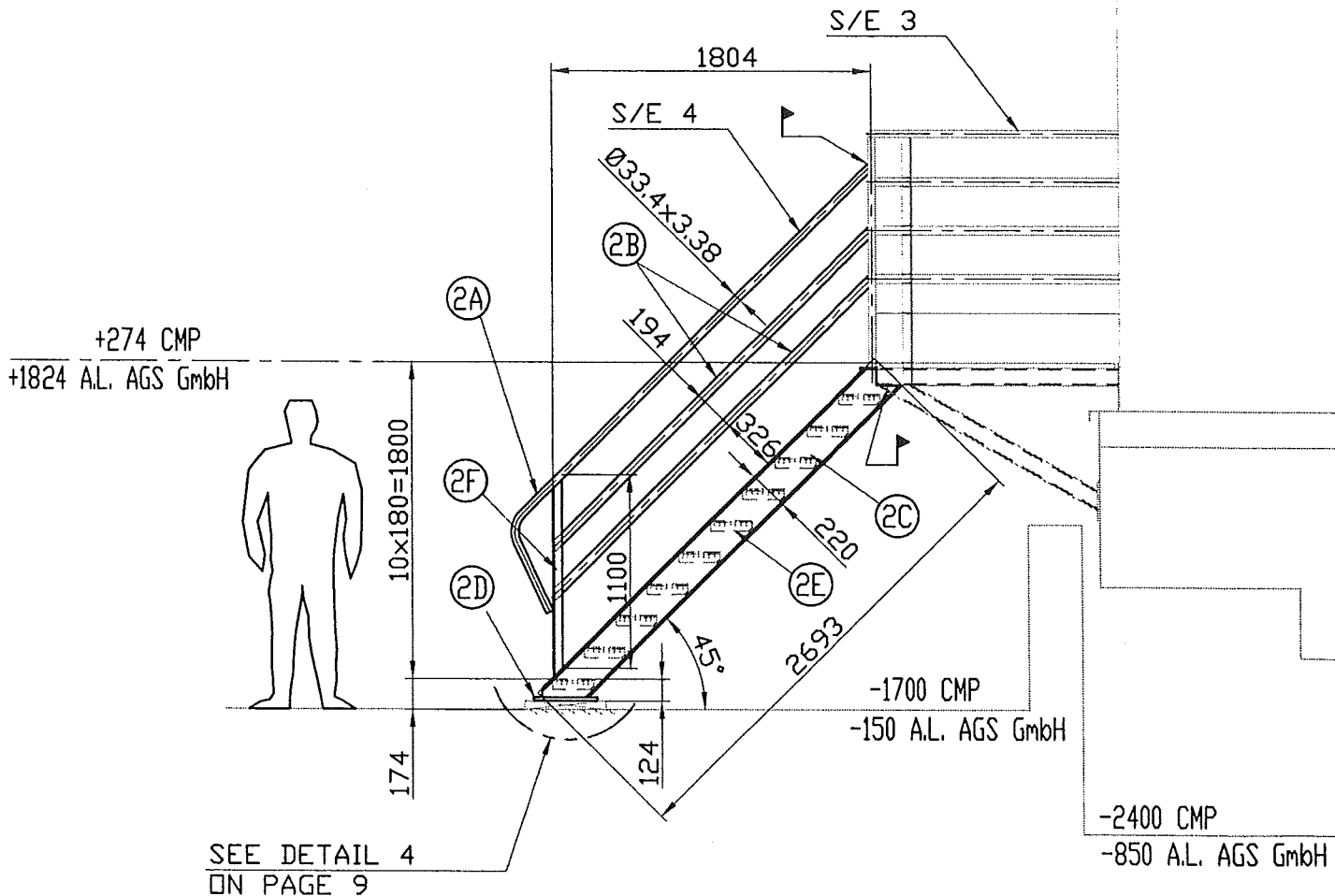
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Engineered System N° :

Rev 0

Plan N° : 783-120**LOWER STAIR**
A-A VIEW & ELEVATIONEchelle/Scale
1/40**Welded joints see WPS page 11****For partlists see pages 12 & 13**

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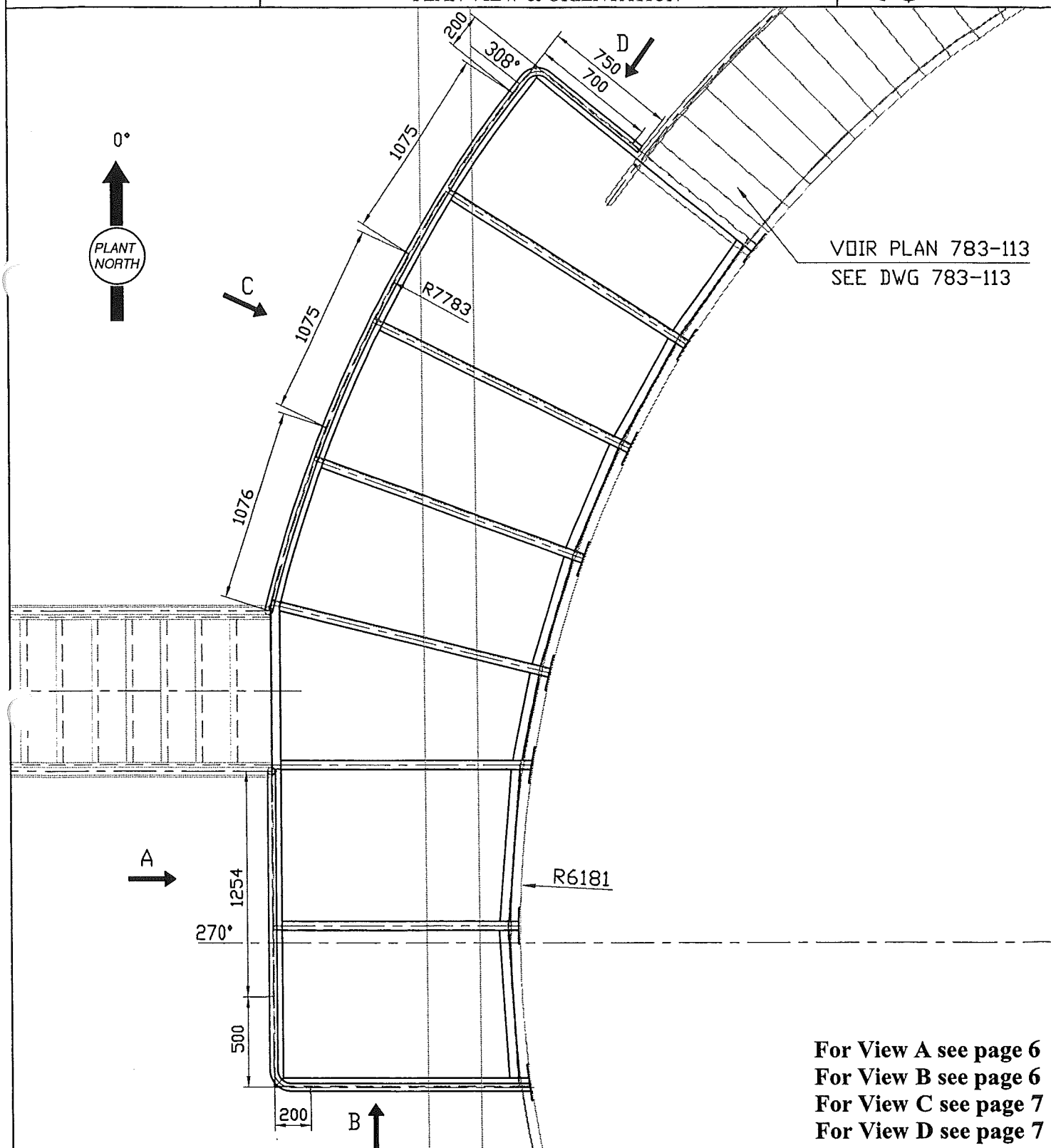
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Engineered System N° :

Rev 0

Plan N° : 783-120

PLATFORM
PLAN VIEW & ORIENTATION Echelle/Scale
1/30

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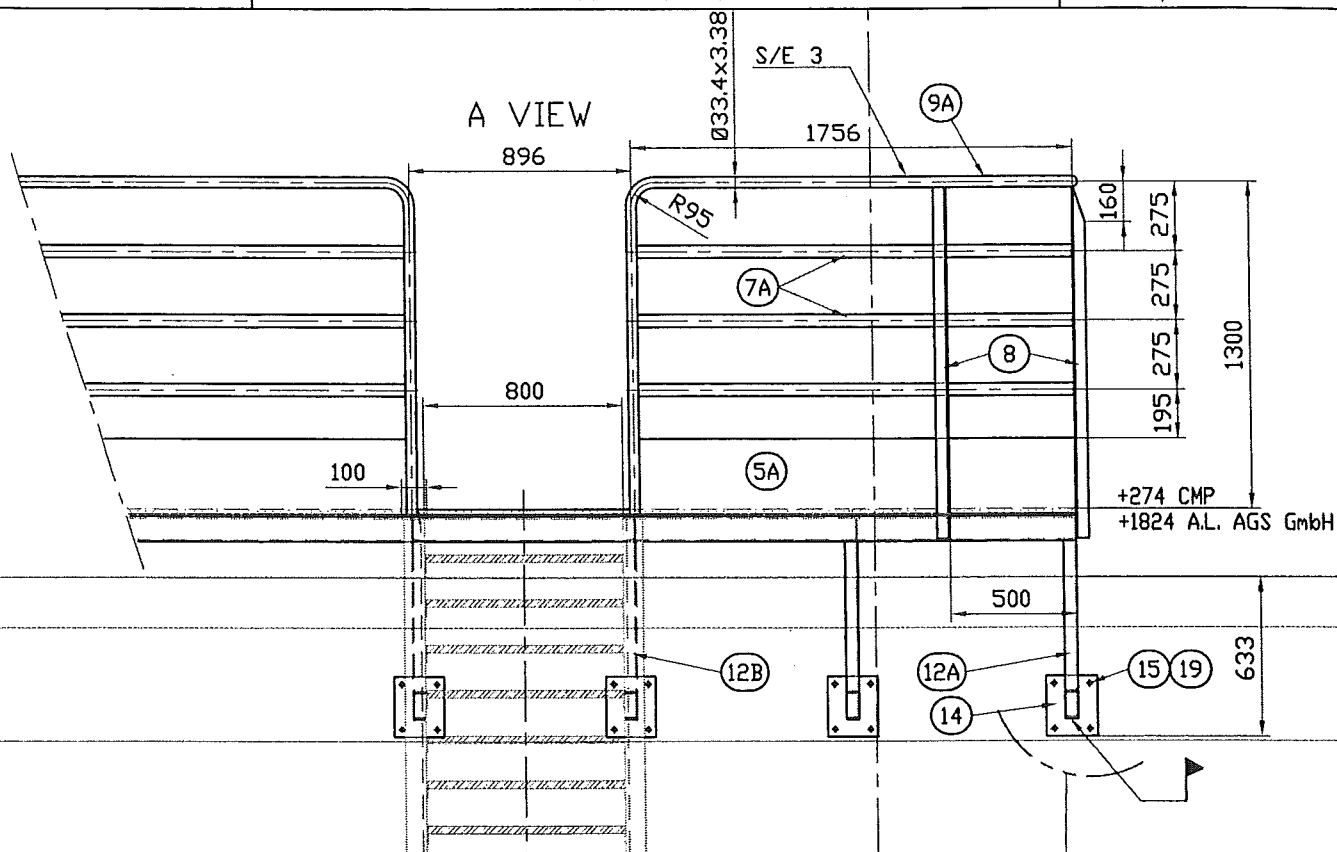
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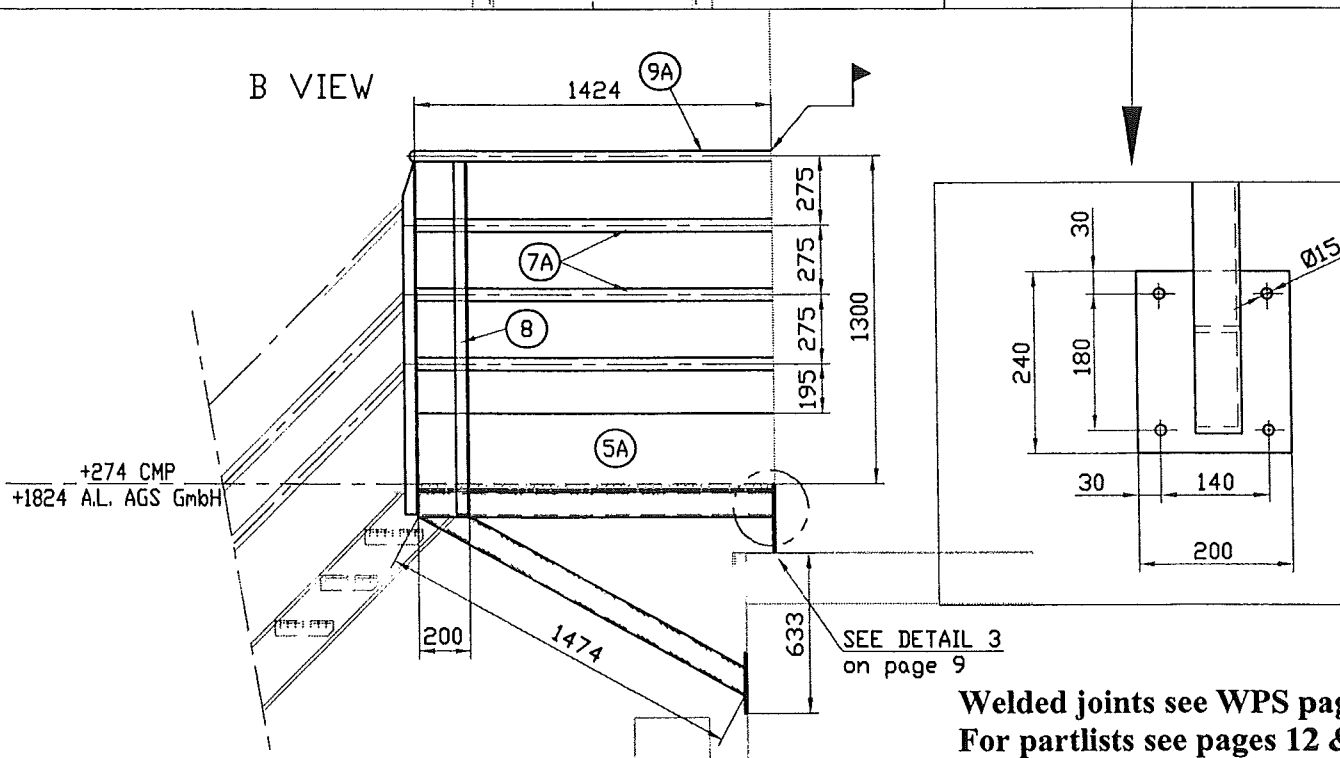
PLATFORM

A & B VIEW

Echelle/Scale 1/30



B VIEW



Welded joints see WPS page 11
For partlists see pages 12 & 13

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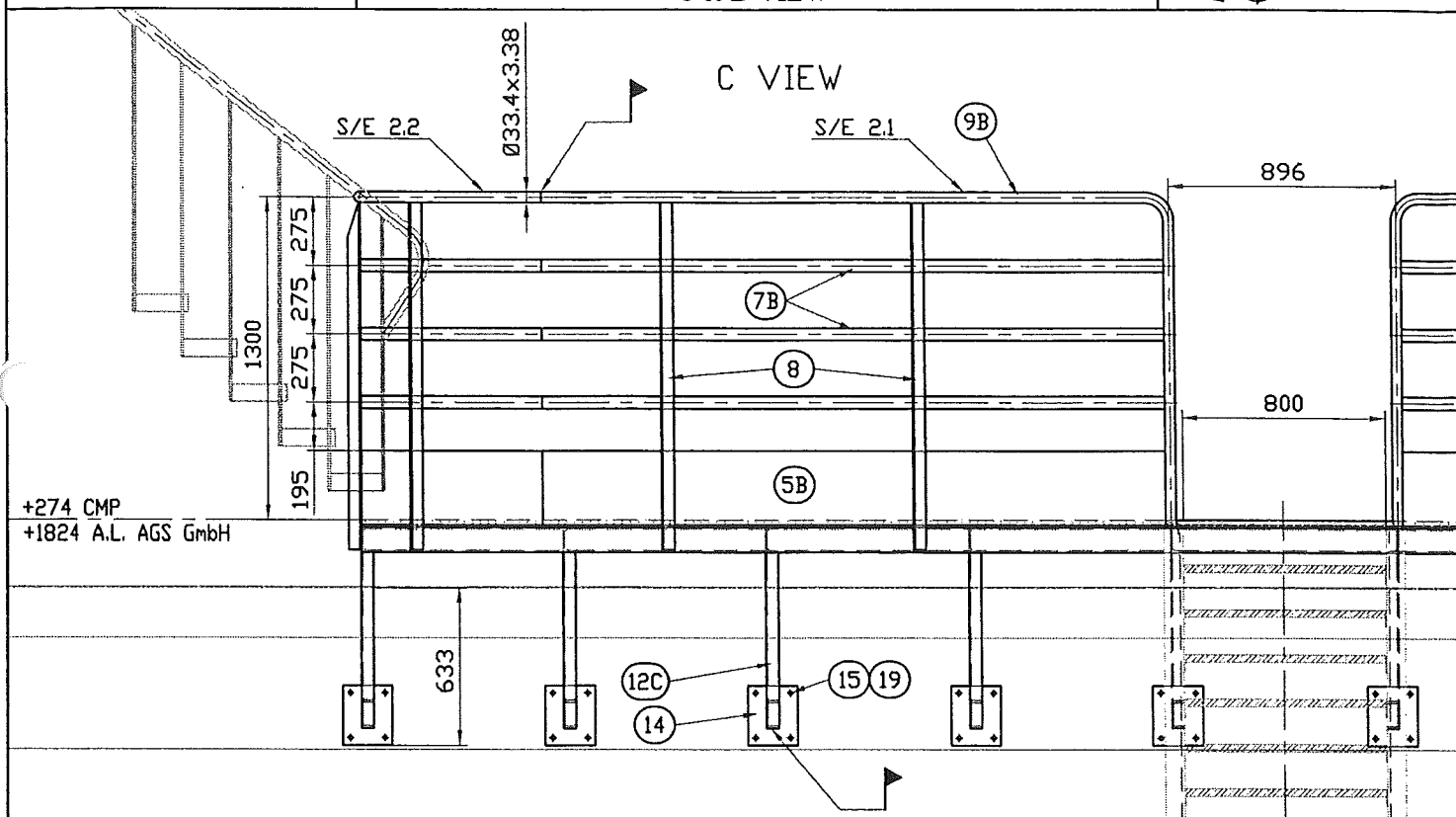
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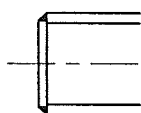
Plan N° : 783-120

PLATFORM
C & D VIEW

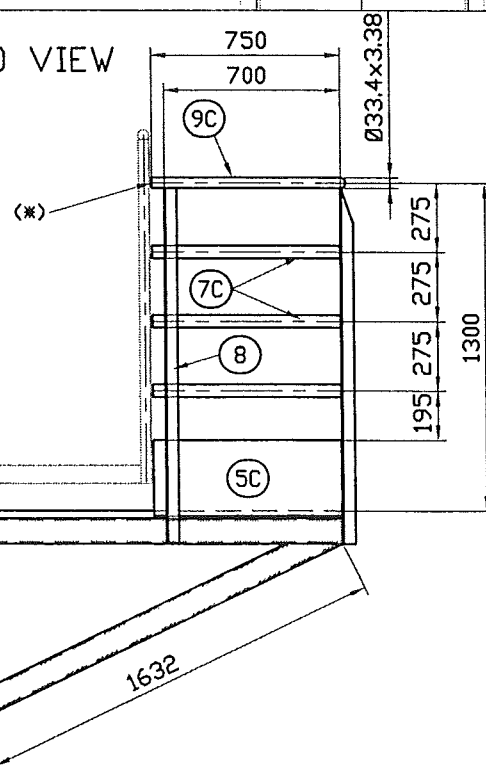
Echelle/Scale
1/30



(*) Pipe ends to be closed
by plug as per typical detail



D VIEW



Welded joints see WPS page 11
For partlists see pages 12 & 13

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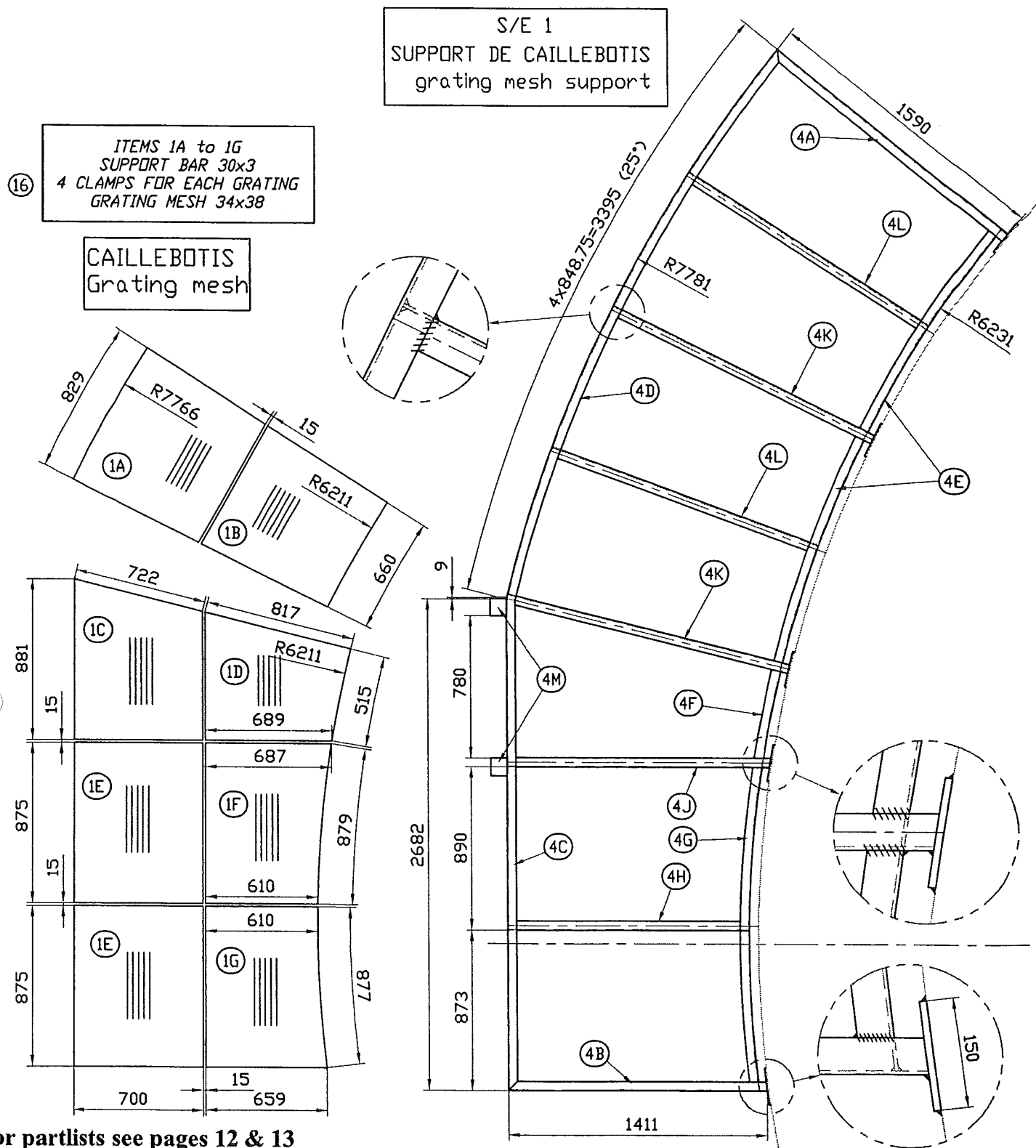
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Plan N° : 783-120

PLATFORM

GRATING MESH SUPPORT & GRATING MESH

Echelle/Scale
1/30



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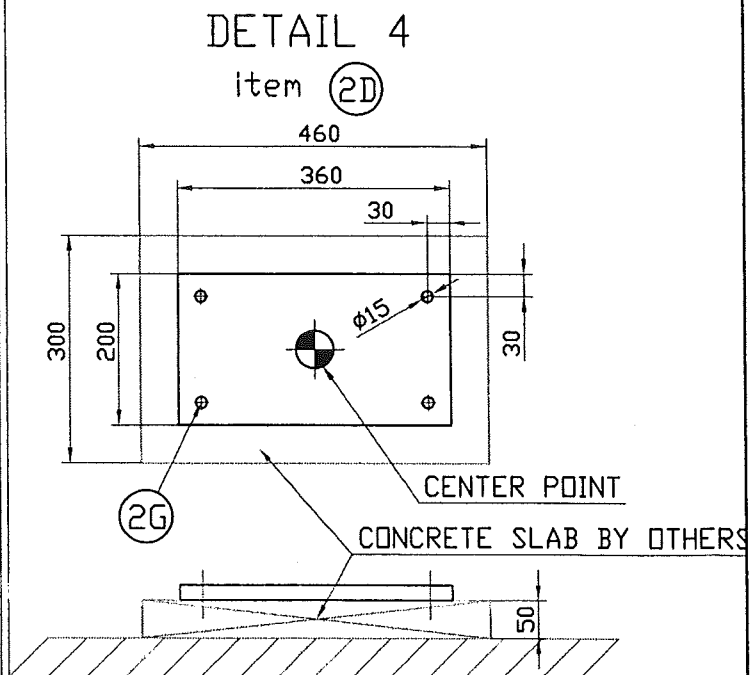
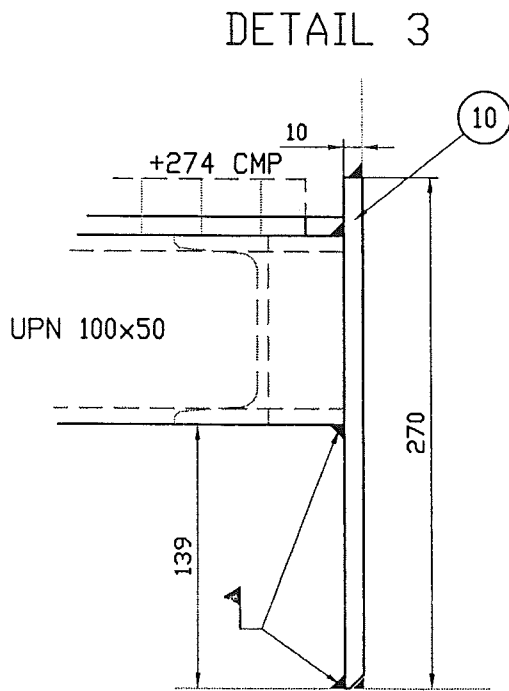
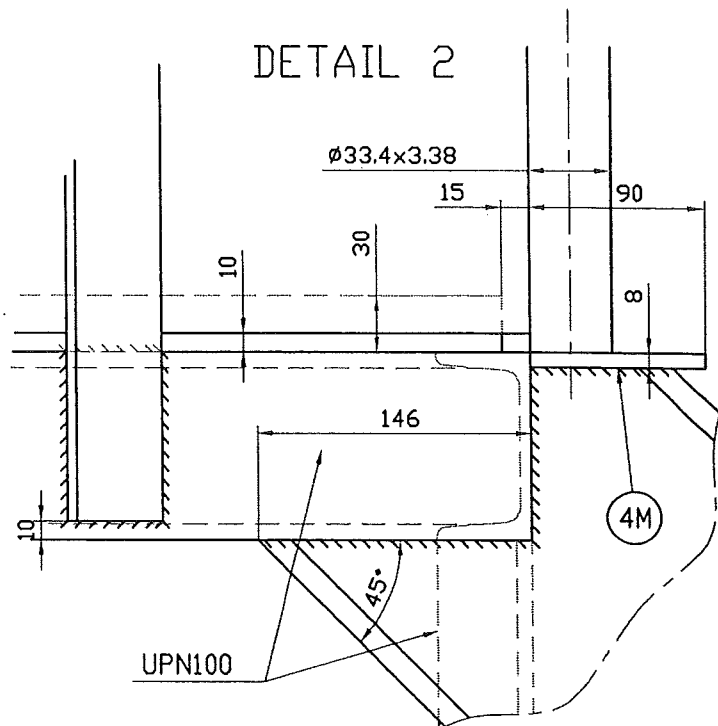
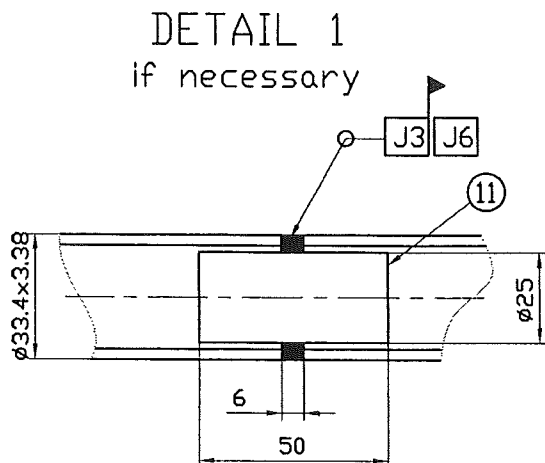
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Plan N° : 783-120

PLATFORM & INFERIEUR STAIR

DETAILS 1 TO 4

Echelle/Scale /



Welded joints see WPS page 11

For partlists see pages 12 & 13

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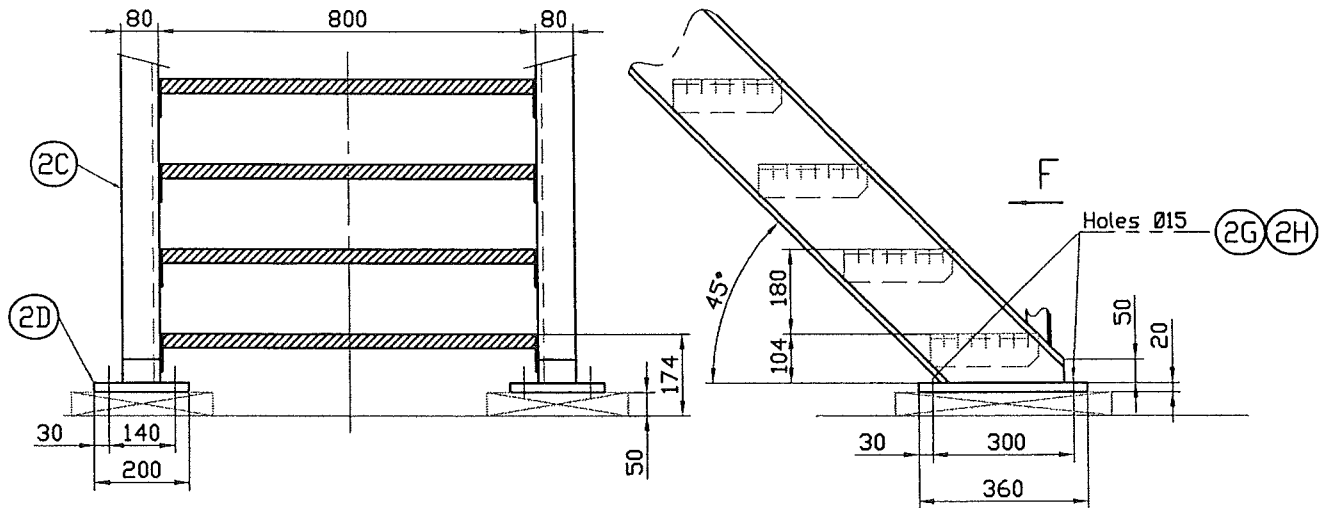
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Plan N° : 783-120A

PLATFORM & INFERIEUR STAIR

F VIEW AND DETAIL 5

Echelle/Scale /

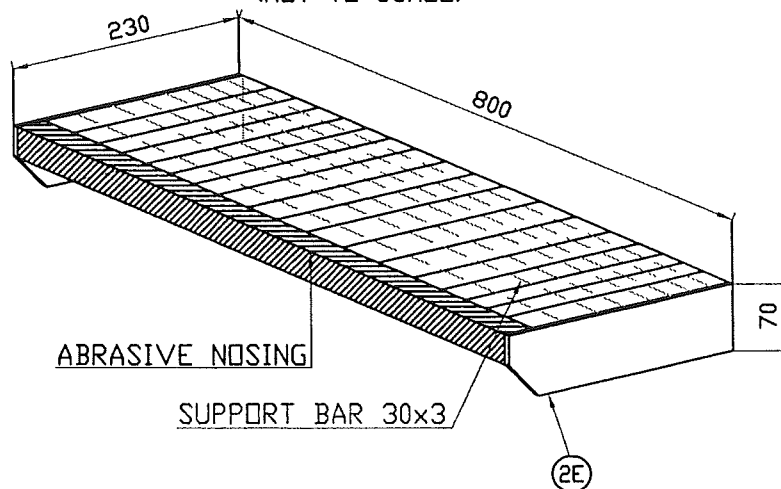


CONCRETE SLAB BY OTHERS

F VIEW

STEP DETAIL 5

(NOT TO SCALE)



For partlists see pages 12 & 13

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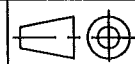
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Rev 0

Plan N° : 783-120**NOMENCLATURE/LISTE DE COLISAGE**
PART LIST/PACKING LISTEchelle/Scale
/

S/E 1	1	SUB-ASSEMBLY INCLUDING ITEMS:				250	
4A	1	UPN 100x50 lg:1590		EN10025 S235JRG2 **	/		
4B	1	UPN 100x50 lg:1411		EN10025 S235JRG2 **	/		
4C	1	UPN 100x50 lg:2682		EN10025 S235JRG2 **	/		
4D	1	UPN 100x50 CINTRE (bending) R int 7731 lg: 3395		EN10025 S235JRG2 **	/		
4E	2	UPN 100x50 CINTRE (bending) R int 6231 lg: 1285		EN10025 S235JRG2 **	/		
4F	1	UPN 100x50 CINTRE (bending) R int 6231 lg: 575		EN10025 S235JRG2 **	/		
4G	1	UPN 100x50 CINTRE (bending) R int 6231 lg: 1764		EN10025 S235JRG2 **	/		
4H	1	UPN 100x50 lg:1309		EN10025 S235JRG2 **	/		
4J	1	UPN 100x50 lg:1429		EN10025 S235JRG2 **	/		
4K	2	UPN 100x50 lg:1585		EN10025 S235JRG2 **	/		
4L	2	UPN 100x50 lg:1540		EN10025 S235JRG2 **	/		
4M	2	PLAT 100x90x8		EN10025 S235JRG2 **	/		
S/E 2.1	1	SUB-ASSEMBLY INCLUDING ITEMS:				62	
5B	1	PLAT (flat) 300x5 lg: 2500		EN10025 S235JRG2 **	/		
7B	3	PLAT (flat) 50x5 lg: 2500		EN10025 S235JRG2 **	/		
8	2	L 50x50x5 lg:1400		EN10025 S235JRG2 **	/		
9B	1	TUBE (pipe) Ø33.4x3.38 lg: 3800		A106 Gr B**	/		
S/E 2.2	1	SUB-ASSEMBLY INCLUDING ITEMS:				46	
5C	1	PLAT (flat) 300x5 lg: 1850		EN10025 S235JRG2 **	/		
7C	3	PLAT (flat) 50x5 lg: 1850		EN10025 S235JRG2 **	/		
8	2	L 50x50x5 lg:1400		EN10025 S235JRG2 **	/		
9C	1	TUBE (pipe) Ø33.4x3.38 lg: 1850		A106 Gr B**	/		
S/E 3	1	SUB-ASSEMBLY INCLUDING ITEMS:				77	
5A	1	PLAT (flat) 300x5 lg: 3250		EN10025 S235JRG2 **	/		
7A	3	PLAT (flat) 50x5 lg: 3250		EN10025 S235JRG2 **	/		
8	2	L 50x50x5 lg:1400		EN10025 S235JRG2 **	/		
9A	1	TUBE (pipe) Ø33.4x3.38 lg: 4600		A106 Gr B**	/		
S/E 4.1	1	SUB-ASSEMBLY INCLUDING ITEMS:				113	
2A	1	TUBE (pipe) Ø33.4x3.38 lg: 3620		A106 Gr B**	/		
2B	2	PLAT (flat) 50x5 lg: 2750		EN10025 S235JRG2 **	/		
2C	1	L 50x50x5 lg:1120		EN10025 S235JRG2 **	/		
2F	1	UPN 220x80 lg:2850		EN10025 S235JRG2 **	/		
		** rich zinc paint coating				548	
REP	Qté	DESIGNATION	rev	NORME/NUANCE	EN10204	POIDS/NET kg	CERTIF N° or
ITEM	Qty	DESIGNATION	rev	NORM/MATERIAL	CERTIF	NET WEIGHT	VISA EXP

SUPPLY BY OTHERS

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